

SUPERLINER SL220

*Bag Inserter/Case Liner*

# POLYBAG-IN-BOX SYSTEM

*The SUPERLINER SL220 case liner makes bags from a roll of gusseted polyethylene tubing, places the bag into a case, crate, drum or tray and cuffs the bag over the edges. The new Superliner SL220 Servo case liner sets a new industry standard with a speed of up to 25 cases per minute.*



# SUPERLINER SL220

## Bag Inserter/Case Liner

### Features:

Stainless steel finish  
 Bags made on the machine  
 Adjustable bag length  
 Dual roll holder  
 Wide case and film range

### Benefits:

Clean and durable, maintains hygiene  
 Cost savings over pre-made bags  
 Reduce inventory, one roll size makes multiple bag lengths  
 Easy roll change with minimal down time  
 Protects investment with flexibility for future market requirements

### Technical Specifications:

Case Ranges: (L x W x H)	<b>Superliner SL220</b>	10.00" x 8.00" x 6.00" (min.) 25.00" x 18.00" x 20.00" (max.)		
	<b>Superliner SL222</b>	14.00" x 12.00" x 8.00" (min.) 31.00" x 24.00" x 24.00" (max.)		
Speed per minute up to:	<b>Superliner SL220</b>	<b>Superliner SL220 Servo</b>	<b>Superliner SL222</b>	
	18 cases	25 cases	15 cases	
Bag materials:	All standard polyethylene films (HDPE, LDPE, LLDPE, co-extrusions)			
Bag gauges:	0.7 - 3.0 mil depending on material			
Electric:	480V, 3 Phase, 60Hz standard, or to requirement			
Pneumatic:	80 - 100 psi, 1/2" supply			
Finish:	Stainless steel, zinc plated			
Machine handing:	Right to left or left to right			

### Models:

Superliner SL220 or SL222	Machine for standard applications. The machine has a choice of conveyors and is available for pre-made bags on a roll or with a heat-seal assembly for rolls of continuous tubing.
Superliner SL220 Servo	Servo motors on the main machine motions make this the fastest case liner in the world. The machine has upgraded controls and electronics and a variable speed, indexing conveyor with centralized adjustments.

### Other Models Available:

Superliner SL120	A cost effective machine utilizing wicketed bags
Superliner SL320	A very versatile machine, suitable for applications requiring large flexibility, including the lining of drums and pails. This machine has a fixed conveyor and a 30.00" height adjustable frame.



The Superliner SL120 for wicketed bags



The flexible Superliner SL320 case liner

## POLYBAG-IN-BOX SYSTEM

### Superliner SL220 Options

45 degree angled gusset seals to make block bottom bags

Centralized adjustments for easy and quick size change

Random height adjustment

Fold down system for case top flaps

Bag detect and reject systems

Lining of crates, trays or pails



**O/K International Corporation**  
 73 Bartlett Street  
 Marlborough, MA 01752 USA  
 Tel. 508.303.8286  
 Fax 508.303.8207  
 sales@okcorp.com  
 www.okcorp.com

### WORLDWIDE LOCATIONS:

**O/K Durable Packaging**  
 Chicago, IL USA

**O/K International (Europe)**  
 Stanton, England

**O/K Packaging Systems BV**  
 Lisse, The Netherlands